



This Technical sheet provides the information needed to interchangeably mount the Techno Vinyl Cutter and Pressure Foot. **WARNING! TURN ALL POWER OFF WHILE MOUNTING THE VINYL CUTTER. DO NOT MOUNT CUTTER WITHOUT RED BLADE COVER!**

NOTE¹: The Techno CNC Router you have purchased is affixed with a Pressure Foot/Vacuum Shroud Attachment. **(PICTURE 1)** To use the Vinyl Cutter Attachment (not pictured) you must first remove the Pressure Foot.

REMOVING THE PRESSURE FOOT

STEP 1: Loosen the right pressure foot lock nut screw and remove both the Lock Nut and the Spacer. **(PICTURE 2)**

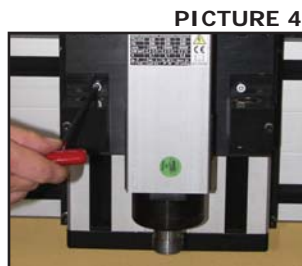
NOTE²: Have a second person hold the underside of the Pressure Foot/Dust Shroud Attachment before proceeding. Failure to do so may result in damage to the attachment. **(PICTURE 3)**

STEP 2: Loosen the left pressure foot lock nut screw and remove the Lock Nut and Spacer.

STEP 3: Gently slide the Pressure Foot/Dust Shroud Attachment from the two mounting brackets.

NOTE³: The Techno Vinyl Cutter Attachment can be mounted on either side of the spindle depending on which side you prefer.

STEP 4: Remove the black mounting bracket from the Z-axis spindle plate. Place all Pressure Foot hardware in a safe place. **(PICTURE 4, below)**

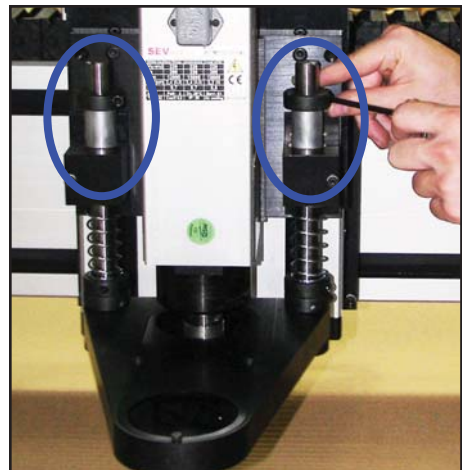


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PICTURE 1



PICTURE 2



PICTURE 3



ATTACHING THE VINYL CUTTER

NOTE¹: Packaged with the Vinyl Cutter Attachment are two long black screws and additional cutting blades. Keep the cutting blades in a safe place.

WARNING: Failure to mount the Vinyl Cutter Attachment without the red blade cover may result in injury.

STEP 1: Mount the Vinyl Cutter Attachment to the Z-axis spindle plate, on the same side you removed the Pressure Foot mounting bracket. Use the two screws provided. (PICTURE 5)

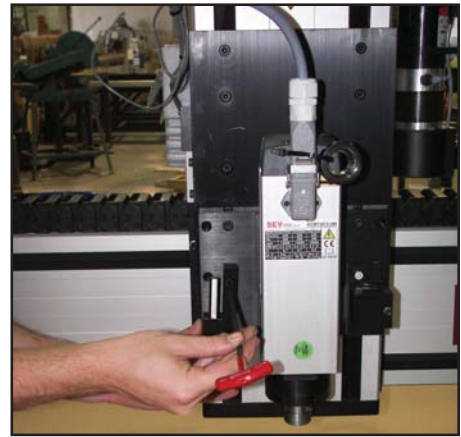
NOTE²: PICTURE 6 shows the Height Adjustment Screw. Tighten and/or loosen this while sliding the Vinyl Cutter Attachment vertically to adjust the height.

PICTURE 7 shows the Blade Spring Tension Adjustment. Increase or decrease the cutting blade tension by moving this adjustment.

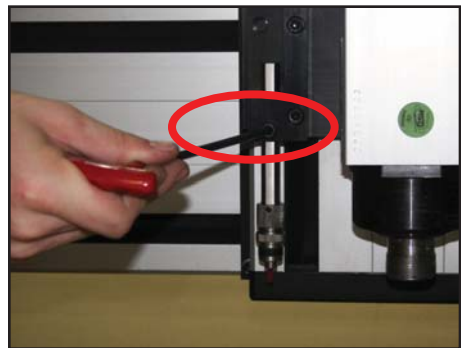
NOTE³: To remove the Vinyl Cutter Attachment and replace it with the Pressure Foot/Dust Shroud Attachment simply reverse these instructions.

For further Information or Questions call Techno at 1-800-819-3366.

PICTURE 5



PICTURE 6



PICTURE 7

